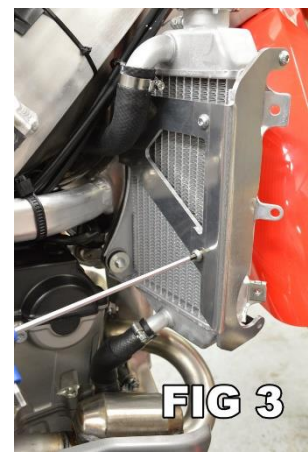


11-6018 RADIATOR BRACE INSTALLATION INSTRUCTIONS

1. Remove the seat, radiator shrouds and plastic louvers.
2. Remove the 4 bolts holding the radiator to the frame (the stock bolts will be reused if you have the RX models, They will not be reused if you have the R model.) (FIG 1)
3. Using the supplied M6x16 button head bolts, attach the support rods to the part labeled 6018 R1 (Engraving facing forward, and the bent rod on the top side). Position this assembly between the radiator and the frame, sliding the brace over the rubber bumpers on the frame. (FIG 2)
- 4A. **For the CRF250R Model:** Using the supplied 6x30mm hex head bolts and the stock washers reinstall the radiator and brace assembly to the frame. (Do not use the spacer on the CRF250R model)
- 4B. **For the CRF250RX Model:** Using the OEM Radiator bolts you removed in step 2, OEM washer, and supplied spacers reinstall the radiator and brace assembly to the frame. The washer will be placed on the outside of the brace and the spacer between the frame and the brace.
5. Using 2 of the supplied 6x8mm button head bolts attach the outer brace labeled 6018 R2. (FIG 3)
6. Using 2 of the supplied 6x16 button head bolts connect the support rods to the outer brace labeled 6018 R2 (FIG 4).
7. Repeat steps 3-6 on the left side of the bike, using the parts labeled L1 & L2.
8. Reinstall the louvers and shrouds using the supplied 6x30mm hex head bolt with supplied nylon spacers. (FIG 5)
9. Install the seat. Enjoy your next ride!



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Part # 11-6018

Radiator Brace Installation Instructions
Quality Off-Road Motorcycle Products

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